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# Aeroelastic and Dynamic Structural Analysis of a non-tapered wing

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# Chapter 1

## Introduction

Structural Dynamics is a field of major importance in the design of every engineering system to deeply understand its behaviour subjected to dynamic loading. And when it comes to the concept design of aerospace structures, studying how these dynamic forces will influence the performance of the vehicle is of great interest as well.

Deeply related to the latter is the second engineering field that must be address during the early stages of aircraft design, and that is Aeroelasticity. Aeroelastic phenomena can have a significant influence on the design of flight vehicles. Indeed, these effects can greatly alter the design requirements that are specified for the disciplines of performance, structural loads, flight stability and control, and even propulsion. In addition, aeroelastic phenomena can introduce catastrophic instabilities of the structure that are unique to aeroelastic interactions and can limit the flight envelope.

The interaction between a lifting surface and the fluid field can eventually lead under certain conditions to the so-called Flutter phenomenon. Flutter is a dynamic instability, and it can be regarded as a response to a harmonic auto-excited problem with divergent oscillations in which aerodynamic forces couple with the normal modes of the structure, as a result of the interaction of elastic, inertial and aerodynamic forces.

In this document a thorough analysis of flutter will be presented, applied on a wing box which has been discretized using a FEM tool, MSC. NASTRAN, to cover both the dynamic structural analysis as well as the aeroelastic solution to flutter. Once the structural part has been detailed, a discussion about the flutter speed obtained with the Nastran SOL 145 will be presented, followed by some other solutions.

#### 1.1 Structural model

The structure analysed is a typical aircraft wing box that has the following specifications:

- Length: 6.1 m
- Width: 1.22 m
- Mass: 3283 Kg

On the outtermost rib a pod has been installed:

- Length: 3.05 m
- Mass: 328 Kg
- Inertia: 161.7  $Kgm^2$

Proceeding to the FEM model, the latter has been modelled as follows:

- 66 grids.
- 60 rods.
- 20 surface elements.
- Some other rigid bars to model a pod where a missile will be later installed.

These elements can be seen in Figure 1.1:

### 1.2 FEM Model

- The model contains the following elements:
- GRID: it is used to define nodes in the space
- CONM2: used to define punctual masses and inertia along with their properties
- CROD: rod elements with tension, compression, and torsional capabilities.
- CQUAD4: surface element that links four nodes.
- RBAR: rigid bar element that links two nodes, being the displacement of one node dependent from the other one. RBARS elements cannot be deformed.
- RBE3: rigid element that links nodes with independent degrees of freedom and nodes with dependent degrees of freedom. It is used in order to transmit loads and mass.



Figure 1.1: FEM Model of the wing box

• SPC: single point constraint. It is used to set boundary conditions in terms of displacements.

The reference frame used for the construction of the model has the y-axis along the wing span and the x-axis normal to it. The z-axis is perpendicular to the other two in order to obtain a right-handed triad.

# Chapter 2

# Normal Modes

Once the geometric and FEM model has been created, the second step was to edit the Nastran .bdf file to configure the solution and obtain the normal modes of vibration. For the latter, the SOL 103 command has been used.

Firstly, the wing box was clamped at the root, editing the bdf file to constrain the corresponding nodes. Secondly, the rest of the SOL 103 parameters were set to obtain the natural modes of free vibration below 50 Hz.

The equation of the system, imposing free vibration and zero damping:

$$[M]\{\ddot{u}\} + [K]\{u\} = 0 \tag{2.1}$$

And considering harmonic motion:

$$\{u\} = \{\phi\}e^{i\omega t} \tag{2.2}$$

$$([K] - \omega^2[M])\{\phi\} = 0 \tag{2.3}$$

Finding the non-trivial roots of this determinant poses an eigenvalue problem, where  $\lambda = \omega^2$ . Nastran solves it finding the eigenvalues to calculate the normal modes.

To extract these eigenvalues the Lanczos method has been set as parameter of the SOL 103 configuration. The fringe of each mode obtained by running the solution is presented in the next section, along with its natural frequency.

## 2.1 Fringe representation of normal modes



(a) Mode 1. First plunge.  $f_n = 1.56 H_z$ 



(b) Mode 2. First torsion.  $f_n = 2.25 H_z$ 







(a) Mode 3. Plunge and torsion I.  $f_n = 6.99 H_z$ 



Figure 2.2: Modes 3 and 4



(a) Mode 5. Plunge and torsion II.  $f_n = 9.71 H_z \label{eq:fn}$ 

(b) Mode 6. Plunge and torsion III.  $f_n = 12.12 H_z$ 









(b) Mode 8. Plunge and torsion V.  $f_n = 21.18 H_z$ 

Figure 2.4: Modes 7 and 8



(a) Mode 9. Plunge and torsion VI.  $f_n = 24.62 H_z$ 

(b) Mode 10. Plunge and torsion VII.  $f_n = 25.67 H_z$ 

Figure 2.5: Modes 9 and 10



(a) Mode 11. Plunge and torsion VIII.  $f_n = 28.62 H_z$ 



(b) Mode 12. Plunge and torsion IX.  $f_n = 31 H_z$ 

Figure 2.6: Modes 11 and 12





(a) Mode 13. Plunge and torsion X.  $f_n = 32.8 H_z$ 

(b) Mode 14. Plunge and torsion XI.  $f_n = 33.87 H_z$ 

Figure 2.7: Modes 13 and 14





(a) Mode 15. Plunge and torsion XII.  $f_n = 38.25 H_z$ 

(b) Mode 16. Plunge and torsion XIII.  $f_n = 41.98 H_z$ 

Figure 2.8: Modes 15 and 16

## Chapter 3

## **Flutter Equation**

It is of great importance to know which are the flight conditions under which the structure suffers instabilities such as divergence or flutter.

In order to find them, a dynamic analysis must be carried out. The equation of a dynamic system with damping can be expressed as follows:

$$[M_{aa}]\{\ddot{u}_a(t)\} + [B_{aa}]\{\dot{u}_a(t)\} + [K_{aa}]\{u_a(t)\} = \{P_a(t)\}$$
(3.1)

Where  $u_a$  is the vector of nodal displacements of the a-set,  $M_{aa}$  is the a-set mass matrix,  $B_{aa}$  is the a-set damping matrix,  $K_{aa}$  is the a-set stiffness matrix and  $P_a$  is the a-set vector of nodal aerodynamic forces.

 $P_a$  can be expressed as a function of the nodal displacements as well:

$$\{P_a(t)\} = q_{\infty} \int_0^t \left[ H_{aa} \left( \frac{2U_{\infty}}{c} (t-\tau), M_{\infty} \right) \right] \{u_a(\tau)\} d\tau, \qquad (3.2)$$

where  $q_{\infty}$  is the dynamic pressure  $(q_{\infty} = \frac{1}{2}\rho_{\infty}U_{\infty}^2)$  and  $H_{aa}$  is the step response of the system for each nodal displacement.

In order to simplify the analysis, the nodal displacements will be considered to be a combination of the modes of free vibration  $\phi_{ah}$ .

$$\{u_a(t)\} = [\phi_{ah}]\{u_h(t)\}$$
(3.3)

Where  $u_h(t)$  are the modal displacements or modal coordinates.

The modes used are the ones below 50 Hz obtained in the previous section. It is considered that those modes approximate well enough the nodal displacements, as flutter is a low frequency phenomenon. The dynamic equation multiplied by  $\phi_{ah}^T$ :

$$[\phi_{ah}^{T}][M_{aa}][\phi_{ah}]\{\ddot{u}_{h}\} + [\phi_{ah}^{T}][B_{aa}][\phi_{ah}]\{\dot{u}_{h}\} + [\phi_{ah}^{T}][K_{aa}][\phi_{ah}]\{u_{h}\}\} = q_{\infty} \int_{0}^{t} [\phi_{ah}^{T}] \left[ H_{aa} \left( \frac{2U_{\infty}}{c} (t - \tau), M_{\infty} \right) \right] [\phi_{ah}]\{u_{h}(\tau)\} d\tau$$

$$(3.4)$$

Or expressing it in terms of the generalized stiffness, mass and aerodynamic response matrices:

$$[M_{hh}]\{\ddot{u}_{h}(t)\} + [B_{hh}]\{\dot{u}_{h}(t)\} + [K_{hh}]\{u_{h}(t)\}\} = q_{\infty} \int_{0}^{t} \left[Q_{hh}\left(\frac{2U_{\infty}}{c}(t-\tau), M_{\infty}\right)\right]\{u_{h}(\tau)\}d\tau$$
(3.5)

There are different methods to solve these equations. Some of them allow to obtain more accurate results than others but at higher computational cost. A quick method is the so-called K-method or V-g method.

### 3.1 K Method

The main idea of this method is that flutter occurs when one mode reaches simple harmonic motion, i.e. when the real part of the eigenvalue is 0 (zero damping), while the rest of the modes are still convergent (damped modes). Keeping in mind this idea, a way to find the boundary between stable and unstable (the flutter boundary) behaviour is by assuming harmonic motion.

$$u_h(t) = \hat{u}_h e^{i\omega t} \tag{3.6}$$

Another fundamental reason to do this is that non-steady aerodynamic forces are very difficult to calculate. In order to avoid this difficulty, recalling the already mentioned idea about harmonic motion and flutter, it can be assumed that aerodynamic forces are also harmonic, which are well known. To study the system motion in the frequency domain a Laplace transformation is applied to equation 3.5:

$$\left(-\omega^2[M_{hh}] + i\omega[B_{hh}] + [K_{hh}] - q_{\infty}\left[Q_{hh}\left(\frac{2U_{\infty}}{c}\omega, M_{\infty}\right)\right]\right) \{u_h(\omega)\} = 0$$
(3.7)

Where  $\{u_h(\omega)\}$  and  $[Q_{hh}(\frac{2U_{\infty}}{c}\omega, M_{\infty})]$  are the Laplace transforms of  $\{u_h(t)\}$  and  $[Q_{hh}(\frac{2U_{\infty}}{c}t, M_{\infty})]$ .

A few comments are remarkable in order to explain how damping is modeled:

- It is assumed that the model has no damping, although it is known that it has a structural damping of 0,03.
- The K method assumes an artificial damping (g) in the sense that it is not a physical damping present in the structure, but the damping that the structure would require in order to have harmonic motion as it was assumed before.
- When this artificial damping it is calculated, it is compared with the real one. If the artificial damping is bigger than the real one, that means that the damping required to force harmonic motion it is higher than the damping that the structure has, so the motion will be unstable. On the other hand, if the artificial damping is lower than the real one, that means that the structure has enough damping to make the motion convergent.

$$[B_{hh}] = \frac{g_{hh}}{\omega} [K_{hh}] \tag{3.8}$$

Introducing the reduced frequency  $k = \frac{c\omega}{2U_{\infty}}$ , where c is the wing chord:

$$\left(\left(\frac{2kU_{\infty}}{c}\right)^{2}[M_{hh}] - (ig_{hh} + 1)[K_{hh}] + \frac{1}{2}\rho_{\infty}U_{\infty}^{2}[Q_{hh}(k, M_{\infty})]\right)\{u_{h}\} = 0$$
(3.9)

As the trivial solution has no interest, the flutter solution is the one that makes the determinant equal to zero:

$$\det\left(\left(\frac{2kU_{\infty}}{c}\right)^{2}[M_{hh}] - (ig_{hh} + 1)[K_{hh}] + \frac{1}{2}\rho_{\infty}U_{\infty}^{2}[Q_{hh}(k, M_{\infty})]\right) = 0$$
(3.10)

The latter is the flutter equation of the wing. As it is a complex equation, the reduced frequency of each mode (k) and the structural damping required to have harmonic motion for each mode (g) are obtained as a function of the flight conditions. If the g obtained is greater than the actual structural damping  $(g_{structure})$ , the response will be unstable. If it is lower, it will be stable. Therefore the intersections between the (V-g) curve and  $g = g_{structure}$  shows where the system becomes unstable. Their corresponding flight conditions are the ones associated to the beginning of flutter and must be avoided during flight.

The generalized mass and stiffness matrices have been obtained during the modal analysis of the structure. The eigenvectors have been normalized so that the normalized mass matrix becomes the identity. Since the eigenvectors satisfy the condition of orthogonality, the stiffness matrix is also diagonal. Both of them are shown below in the form of pseudovectors, meaning the diagonal of the matrix.



The matrix containing the generalized aerodynamic forces  $Q_{hh}(k, M_{\infty})$  has been calcu-

lated running the Nastran SOL 145 algorithm, which for this case Doublet-Lattice theory has been applied on every panel section over the wing. The parameter configuration has been described in section 9.1.

### 3.2 Static instability: Divergence

After obtaining the flutter equation (3.10) the divergence equation can be easily obtained. It is only necessary to make k = 0, as the static case has a null frequency. Later on, the V-g method results will be shown and this instability will be identified as it is the one with k = 0.

# Chapter 4

## **PK Matched Diagram**

In order to obtain the flutter boundary, that is, the velocity at which the phenomenon of flutter starts, several mathematical methods can be used. For the present report, the PK method has been applied. It combines the idea of two methods:

- The P method: It solves the equation of flutter directly with non-steady aerodynamics theories and the unknowns are the real and imaginary parts of the eigenvalues. It is known from literature to be the most accurate procedure, but it has the disadvantage that it is not always possible to calculate the unsteady aerodynamic forces.
- The K method: Explained in the previous section. Harmonic motion and harmonic aerodynamic forces are assumed as a simplification.

In 1971, Hassig demonstrated that the aproximation of harmonic motion and harmonic aerodynamics forces used in the K method was inadequate in some cases in which the predictions were wrong. However, the PK method solved this problem relaxing the hypothesis of harmonic motion, assuming only harmonic aerodynamics forces.

The free-stream air speed  $U_{\infty}$  is obtained as a function of the free-stream density  $\rho_{\infty}$ and Mach number  $M_{\infty}$ , according to the International Standard Atmosphere. Therefore, the result obtained is a PK-Matched Diagram.

Nastran has been used to carry out the flutter analysis by using the PKNL method. The studied case is a cruise flight at  $M_{\infty} = 0.8$  and altitude within the range [0km<h<32km]. Further details can be read in the appendix where the .bdf file is included for Nastran analysis.

The following diagrams have been obtained:



Figure 4.1: V-g diagram



Figure 4.2: V-f diagram

Figure 4.1 shows the relation between g and  $V_{EAS}$  and figure 4.2 shows the relation between harmonic oscillation frequency and  $V_{EAS}$  for the first 6 modes of vibration.

#### 4.1 Flutter

The parameter g can be considered as an artificially structural damping. As mentioned previously, it is the required value of structural damping to have harmonic motion. The flutter boundary begins at  $V_{EAS}|_{flutter} = 65.8\frac{m}{s}$ , where the damping of the first mode is equal to 0.03 (see figure 4.1), which is the real structural damping  $(g_{structure})$ . Sometimes, flutter is described as a phenomenon of energy transfer between modes [2], which starts being critical when their two frequencies coalesce. This behaviour is shown in the V-f diagram (4.2), where the frequency of the second mode approaches the first one until they are equal for  $V_{EAS} \simeq V_{EAS}|_{flutter}$ . It is remarkable to say that a first step in order to avoid flutter is to separate the frequencies of the modes that coalesce.

The flutter boundary obtained can be physically regarded as a complete dynamic interaction between the wing structure and airflow. For any value of speed less than  $V_{EAS}|_{flutter} = 65.8 \frac{m}{s}$ , any disturbance of the wing gets damped with exponentially decreasing amplitudes. It could be said that air provides the required damping to attenuate the disturbance. Above the flutter speed, however, the air provides the sufficient negative damping, and instead of decreasing the oscillatory motion created by the disturbance, the amplitude starts increasing exponentially.

In some cases, increasing speed after  $V_{EAS}|_{flutter}$  will continuously increase g and the system will diverge faster. With this wing, if  $V_{EAS}$  is high enough, g decreases and gets into the stable region again (below the red dashed line). This event happens at  $V_{EAS} = 85.8 \frac{m}{s}$ .

### 4.2 Divergence

The V-g curve for the second mode shows a singularity at  $V_{EAS} = 93.9 \frac{m}{s}$ , where g goes from having a big margin of stability to the unstable region. At the same  $V_{EAS}$ , its frequency becomes equal to zero (see 4.2). Therefore this instability is considered to be a static divergence.

## Chapter 5

# Joining Wing and Pod with Springs.

Initially, the junction between wing and pod has been considered to be rigid. The previous results have been obtained with that configuration. In this chapter, the pod has been joined to the external wing rib by installing springs in the degrees of freedoms of vertical displacement (along z-axis) and torsion (around y-axis). The rest of degrees of freedom will be joined in a rigid way. From now on, the value of the stiffness of each spring will be called  $k_v$  for the longitudinal one, and  $k_{\theta}$  for the torsional one. Both of them are ideal springs with natural elongation equal to zero. Figure 5.1 shows the joined grids with springs. Grid 20005 is part of the external wing rib and Grid 20001 belongs to the pod.



Figure 5.1: Wing-Pod Joint

The Bulk Data Entry of Nastran used to model the connections between both modes are CELAS2 for the degrees of freedom with springs, and MPC for the rigid connections (see Fig. 5.2).

MPC MPC MPC MPC	998 998 998 998	20001 20001 20001 20001	1 2 4 6	1. 1. 1. 1.	20005 20005 20005 20005	1 2 4 6	-1. -1. -1. -1.	Definition of the rigid motion of the Pod
CELAS2	2105	500.	20001	3	20005	3		Definition of the flexion spring
CELAS2	2106	500.	20001	5	20005	5		Definition of the torsional spring

Figure 5.2: Section of bdf file to model connection with springs

### 5.1 Effects of spring stiffness on natural frequencies.

In order to illustrate the effect of the springs on the structure, the first four natural frequencies have been calculated for a range of values of  $k_v$  and  $k_{\theta}$ . Figure 5.3 shows the frequencies for a given value of  $k_{\theta}$  and a wide range of  $k_v$ . Figure 5.4 and 5.5 show the effect of both stiffness on the first and second natural frequency.



Figure 5.3: First four modes Frequencies- $k_v$  for  $k_{\theta} = 10^6$ 



Figure 5.4: Influence of  $k_v$  and  $k_{\theta}$  on the first mode frequency



Figure 5.5: Influence of  $k_v$  and  $k_{\theta}$  on the second mode frequency

Frequencies have horizontal asymptotes for great values of  $k_v$  and  $k_{\theta}$ . Their asymptotic

values are the ones obtained in chapter 2, which means that by increasing the stiffness of the joints, the frequencies approach the values of the rigid joint case (first mode is plunge and second mode is torsion). For  $k_v \geq 10^5 N/m$  and  $k_{\theta} \geq 10^5 Nm/rad$ , the frequencies have values very close to the ones of the rigid joint configuration.

The lower values obtained correspond to the natural frequencies of the springs, that makes sense because for very low k values, the frequency mode is proportional to  $\sqrt{k}$ .

The intermediate values in the plot of second mode (flat part of the plot) correspond to the frequency of the plunge mode. This is because one stiffness is still very low and the first mode is approximately the natural frequency of that spring. However, as it was said, when both stiffness values are high enough, the frequencies of mode 2 now tend to that of the torsion mode, and the values of mode 1 tend to the plunge mode.

#### 5.2 Study of pod vibrations.

One of the goals of this analysis report was to find the values for  $k_v$  and  $k_{\theta}$  so that the vibration amplitude of the pod would be smaller than the ones obtained at the wing. As it is shown below, this is not possible, as the vibrations of the pod are always bigger than those of the wing.

#### 5.2.1 Effects of spring stiffness on the pod vibration amplitude.

The motion of the whole structure is influenced by the values of the stiffness. In the previous section, the influence on natural frequencies was studied. Now, the focus will be on the ratio of vibration amplitude between the tip of the wing and the pod. A comparison between displacements for grids 20001 (pod) and 20005 (tip of the wing) has been made for the first modes using different stiffness. These results are shown in figures 5.6 and 5.7.



First mode vertical displacements response

Figure 5.6: Ratio of vertical displacements in plunge mode as a function of  $k_v$  and  $k_\theta$ 



Figure 5.7: Ratio of spins in torsion mode as a function of  $k_v$  and  $k_\theta$ 

Both figures show that the pod motion will be greater in terms of vertical displacement and spin than the wing motion for any values of  $k_v$  and  $k_{\theta}$ . The minimum is found when both  $k_v$  and  $k_{\theta}$  are extremely high, which means rigid joint. In that case, both ratios are equal to 1.

Therefore, these springs have no use if the goal is to reduce the vibrations of the pod. However, they can be used to reduce wing vibrations and improve flutter behaviour as it will be explained in the next sections.

#### 5.3 Analysis of wing vibrations.

There is plenty of information regarding the theory of dynamics in order to decrease vibrations on any system. One of the most popular approaches is the theory of *mass damper*, which could be used to reduce the vibration amplitude under certain conditions.

The wing-pod system can be regarded as one with a mass damper. In this case, the pod acts as the mass damper while the wing is the system whose vibrations need to be reduced.

#### 5.3.1 Mass damper.

Structures with small damping as this one, may develop vibrations of big amplitudes for loads acting at frequencies close to resonance. This response can be reduced by connecting a mass through a spring and a damper whose values shall be tuned. The original idea of the tuned mass damper belongs to Frahm [1], who did only include a spring but not a damper in his mass damper design.

In this section, a mass damper design will be proposed for the model. The pod will be attached with 2 springs but without dampers, since this is a design requirement. However, if a damper was introduced, it would be more effective reducing vibrations.

Figure 5.8, shows the configuration for a single degree of freedom problem.



Figure 5.8: Dynamic vibration absorber attached to a single degree of freedom system [3]

In the studied case, the main body  $(m_1)$  whose vibrations need to be reduced would be the wing, while the pod would act as the mass damper  $(m_2)$ .

A similar configuration was studied in [3], where the vibration amplitude is obtained as a function of the mass ratio  $(\mu = \frac{m_2}{m_1})$ , the natural frequencies  $(\omega_1 = \sqrt{\frac{k_1}{m_1}} \text{ and } \omega_2 = \sqrt{\frac{k_2}{m_2}})$ , the damping ratio  $(\xi_1 = \frac{c_1\omega_1}{2K_1})$  and the external excitation frequency  $(\omega)$ .

A typical shape of this function has been obtained for the configuration shown in figure 5.8. The values of the parameters do not match with the ones of the wing and the pod studied. There is no need for that in order to show the qualitative influence of the mass damper on the system.



Figure 5.9: Amplification factor in a system with  $\mu = \frac{1}{3}$ ,  $\omega_1 = 10 \frac{rad}{s}$  and  $\xi_1 = 0.05$  for a range of  $\omega_2$  and  $\omega$ 

The figure shows that properly tuning the stiffness of the spring  $k_2$  (i.e. its natural frequency  $\omega_2$ ), the values of  $\omega$  where the function has a minimum or a maximum can be changed. The minimum amplification happens when the load acts near the natural frequency of the mass damper. This system proves to be very effective when the frequencies of the external loads are known.

#### Using pod and springs as mass dampers.

If the pod was considered as a combination of two mass dampers, a torsional and a longitudinal one, their resonance frequencies could be easily tuned in order to match the unknown external load frequency.

The resonance frequency of a longitudinal spring mass damper is  $f = \frac{1}{2\pi} \sqrt{\frac{k_v}{m}}$ , while for a torsion spring it is  $f = \frac{1}{2\pi} \sqrt{\frac{k_{\theta}}{I}}$ . Where *m* is its mass and *I*, its moment of inertia.

# 5.4. Analysis of the first plunge and torsion modes. Wing and pod motion decoupling 27

The pod mass and inertia values are  $m_{pod} = 328.3kg$  and  $I_{pod} = 161.7kgm^2$ . Consequently, the desired values of stiffness to reduce vibrations would be  $k_v = (2\pi f)^2 m_{pod}$  and  $k_{\theta} = (2\pi f)^2 I_{pod}$ , with f the frequency of the external load.

This criteria of selecting stiffness values will be applied in section (6.1) to increase the flutter-boundary velocity.

## 5.4 Analysis of the first plunge and torsion modes. Wing and pod motion decoupling

Another criteria to tune the stiffness constants is presented in this subsection.

In order to understand how stiffness will affect the shape of the first modes of plunge and torsion, a representation of the free-wing (stiffness constants equal to zero) and joined-wing (rigidly attached to the pod) is shown in Figure 5.10 and Figure 5.11.



Figure 5.10: Free wing modes.



Figure 5.11: Rigid-joined wing modes.

Figure 5.10 shows that plunge and torsion are coupled for the first two modes of the free-wing. One design requirement could be to uncouple the first two modes of the wing so that there would be pure plunge for the first one and pure torsion for the second. To achieve this, their frequencies have to be close to the ones of the rigid joining case, which involves high values of stiffness.

Furthermore, an additional goal could be to uncouple the motion between wing and pod. This means that the vertical displacement and pitch of the pod would not be influenced by the plunge and torsion of the wing. This uncoupling condition can be achieved by maximizing the relative motion between pod and wing. And by recalling the results obtained in section 5.2.1, this relative motion was increased by setting low values of  $k_v$  and  $k_{\theta}$ .

In conclusion, in order to satisfy both of the mentioned requirements a compromise solution must be achieved. By trying to find intermediate stiffness values, and using the results from Figure 5.4 and Figure 5.5, a couple of stiffness constants that satisfy the frequency constraint are  $k_v = 3.75 \cdot 10^5 N/m$  and  $k_{\theta} = 3.75 \cdot 10^5 Nm/rad$ . It was proved that lower values of stiffness constants provided a first mode of pure plunge, but they degraded the response of the second mode, so they were discarded. The modal shapes using the selected stiffness constants are shown in Figure 5.12.



Figure 5.12: Natural modes of the wing-pod system

These results show that the rotation motion around the wing axis has been significantly damped in the first mode, resulting in a quasi-pure plunge mode. Additionally, the vertical displacement amplitude in the second mode has been reduced in contrast to the free-wing second mode. Regarding the natural frequencies, they are lower than the ones of the rigid joined wing (1.16% for first mode and 2.24% for the second one). Finally, the relative vibration amplitude between the wing's tip and the pod is  $\frac{v_{pod}}{v_{wing}} = 1.0929$  in the first mode and  $\frac{\theta_{pod}}{\theta_{wing}} = 1.0913$  in the second mode. This pair of stiffness constants provides a compromise solution for the mentioned requirements.

The influence of these results in  $V_{EAS}|_{flutter}$  will be discussed in section 6.1.

## Chapter 6

# Flutter Instability in the Flexible Joint Configuration

Spring stiffness values alter the response of the wing to flutter instability, as they modify the natural behaviour of the structure to free vibration as well as its interaction with the aerodynamic forces.

It is important to recall from the flutter analysis in the rigid joining case that flutter occurred at  $V_{EAS} = 65.8 \frac{m}{s}$  for the first normal mode, while at  $V_{EAS} = 93.9 \frac{m}{s}$  the dynamic divergence appeared for the second one.

Spring stiffness can be tuned in order to increase the flutter-boundary speed. In this section, the results of two different procedures are shown. The first one, is based on the concept of mass dumper explained in section 5.3.1; the second one consists in uncoupling the torsion and flexion of the first two modes of the structure, explained in section 5.4. Each procedure returns two different values for  $k_v$  and  $k_{\theta}$ , and a different value of flutter boundary velocity.

## 6.1 Increasing flutter speed matching flutter and mass damper resonance frequency

In section 5.3.1, the use of the pod as a mass damper was explained and it was said that it was possible to reduce the vibrations of the system by tuning its resonance frequency. This was very useful when the frequency of the external load acting on the structure was known. Following this idea, in order to increase the velocity of the flutter boundary, the resonance frequency of the mass damper should be close to the frequency where flutter instability is expected to appear.

In the rigid attachment configuration, flutter instability was associated with a frequency

 $f_{flutter} = 1.61 Hz$ . The pod has a mass  $m_{pod} = 328.3 kg$ . Therefore, in order to improve flutter, its stiffness should be  $k_v = m_{pod} (2\pi f_{flutter})^2 = 3.36 \cdot 10^4 N/m$ .

The torsional spring can be tuned in the same way. With  $I_{pod} = 161 kgm^2$ ,  $k_{\theta} = I_{pod}(2\pi f_{flutter})^2 = 1.65 \cdot 10^4 Nm/rad$ .



Figure 6.1: V-g Diagram with  $k_v = 3.36 \cdot 10^4 N/m$  and  $k_{\theta} = 1.65 \cdot 10^4 Nm/rad$ 



Figure 6.2: V-f Diagram with  $k_v = 3.3610^4 \cdot N/m$  and  $k_{\theta} = 1.65 \cdot 10^4 Nm/rad$ 

# 6.1. Increasing flutter speed matching flutter and mass damper resonance frequency

Figure 6.1 and 6.2 show that flutter is no longer associated with the first mode, but with the second one, at a velocity  $V_{EAS} = 77.7 \frac{m}{s}$ , that is greater than in the rigid case and at a frequency  $f_{flutter} = 2Hz$ .

By tuning again the mass damper for the new flutter frequency:  $k_v = 5.185 \cdot 10^4 N/m$ and  $k_{\theta} = 2.542 \cdot 10^4 Nm/rad$ .



Figure 6.3: V-g Diagram with  $k_v = 5.185 \cdot 10^4 N/m$  and  $k_{\theta} = 2.542 \cdot 10^4 Nm/rad$ 



Figure 6.4: V-f Diagram with  $k_v = 5.185 \cdot 10^4 N/m$  and  $k_{\theta} = 2.542 \cdot 10^4 Nm/rad$ 

Flutter velocity has increased again. Now its value is  $95.7\frac{m}{s}$ , almost the same as the divergence velocity, which is not affected by the spring stiffness. The flutter frequency for this case is 2.1Hz. Now flutter is associated with the third mode.

The third iteration is the last one, as it returns the same flutter frequency than the second one (f = 2.1Hz). The stiffness are  $k_v = 5.716 \cdot 10^4 N/m$  and  $k_{\theta} = 2.803 \cdot 10^4 Nm/rad$ . Its diagrams are shown below:



Figure 6.5: V-g Diagram with  $k_v = 5.716 \cdot 10^4 N/m$  and  $k_{\theta} = 2.803 \cdot 10^4 Nm/rad$ 



Figure 6.6: V-f Diagram with  $k_v = 5.716 \cdot 10^4 N/m$  and  $k_{\theta} = 2.803 \cdot 10^4 Nm/rad$ 

Flutter boundary appears at mode 3, at a velocity  $V_{EAS} = 103 \frac{m}{s}$ .

This procedure to tune springs has shown good results to increase flutter velocity. The values of  $k_v$  and  $k_{\theta}$  obtained are not the optimal ones for increasing it, as the relation between modes, frequencies and aerodynamic loading is complex and a more extended analysis would be necessary to find them. However they will be used as initial points for a sensitivity analysis of flutter-speed boundary.

As a general rule, the improvement the flutter is associated to the separation in frecuency of the modes that exchange energy between them, as it can be seen in the previous graphs.

#### 6.1.1 Frequency analysis

A frequency analysis has been carried out for the rigid joint configuration and for the wing with the values of stiffness obtained at the end of section 6.1 ( $k_v = 5.716 \cdot 10^4 N/m$  and  $k_{\theta} = 2.803 \cdot 10^4 Nm/rad$ ). The results obtained are the displacement of the external wing rib (grid 20005) when a load of frequency f is applied on that same node. SOL 111 of Nastran has been used for this purpose. Figure 6.7 shows how different the dynamic behaviour of both configurations is.



Figure 6.7: Relation between vertical displacement and frequency for the vertical load applied.

#### 6.2 Influence of decoupling modes on flutter phenomena

In section 5.4, a pair of spring stiffness values were obtained following a criteria of decoupling torsional and plunge modes. In this section, it will be shown how the results of applying the PKNL method in Nastran with those stiffness  $(k_v = 3.75 \cdot 10^5 \frac{N}{m})$  and  $K_{\theta} = 3.75 \cdot 10^5 \frac{Nm}{rad})$  will have an influence on flutter phenomenon.

The Figure 6.8 showing the damping coefficient confirms a static divergence at the same point where the rigid-joined model also diverges, while flutter disappears completely.

Furthermore, it can be seen in Figures 6.8 and 6.9 how the second mode (red curve) tries to get into flutter by extracting energy from the first (blue curve) and third mode (yellow curve), which slowly decreases its damping and frequency. In the end, the frequencies of both modes 2 and 3 get to be separated from each other, which means that mode 2 does not get to extract the sufficient energy from mode 3 to get over the 3% damping line.

As a conclusion, it can be noticed that both springs not only manage to uncouple the normal modes but they also increase the flutter speed to an undefined limit.



Figure 6.8: V-g diagram with the implemented springs



Figure 6.9: V-f diagram with the implemented springs

### 6.3 Chosen spring stiffness values

In the previous sections 6.1 and 6.2, stability boundaries for two different pairs of spring stiffness were studied. The pair obtained in section 6.1 increases flutter velocity by 56%, which is a significant improvement in terms of stability. The other pair, obtained in 5.4, has shown an even better improvement, as flutter does not occur for the studied flight conditions. Therefore, these last ones will be chosen as the final values for the flexible joint that will satisfy the mentioned design requirements ( $k_v = 3.75 \cdot 10^5 N/m$  and  $k_{\theta} = 3.75 \cdot 10^5 Nm/rad$ ).

## Chapter 7

# Sensitivity Analysis

It has been proved from section 6.2 that there were values of  $k_v$  and  $k_{\theta}$  for which not only could the first normal modes of the wing be uncoupled but they also managed to avoid flutter at M = 0.8.

However, if these stiffness values were to be used as the central points within a range of  $k_v$  and  $k_{\theta}$  to find how flutter velocities vary in a sensitivity analysis, the latter could not be performed since flutter does not appear as mentioned above.

Indeed, for this sensitivity analysis, the pair of  $k_v$  and  $k_{\theta}$  that have been used are the ones obtained in section 6.1, in which the concept of mass damper was used in order to find stiffness values that would progressively increase the flutter-boundary velocity. These values are:  $k_v = 5.716 \cdot 10^4 \frac{N}{m}$  and  $k_{\theta} = 2.803 \frac{Nm}{rad}$ 

The analysis was set up to express flutter speed as a function of the torsion spring constant,  $k_{\theta}$ , in which  $k_v$  remained as variable parameter. By running several simulations the results obtained are shown in figure 7.1.

Notice how flutter speed always grows with both spring constants in the range selected.



Figure 7.1: Evolution of flutter-boundary speed as a function of  $k_v$ , for different constant values of  $k_{\theta}$ 

Increasing stiffness along the gradient direction might result in obtaining an optimal pair of values. There is no need to do that, as a pair of stiffness values that avoid flutter has already been obtained. Nevertheless, this figure shows valuable information, as for example, how sensitive flutter velocity  $U_{F,EAS}$  is to changes in stiffness.

However, the behaviour of the system is not monotonous as it can be expected with figure 7.1. When high enough values are reached, the flutter velocity decreases again. This fact is proved because when both k tend to infinite (rigid case), the flutter velocity tends to 65.8m/s.

## Chapter 8

## **Concluding Remarks**

The present work has accomplished all its objectives. Firstly, the structure has been characterized by its first 16 normal modes (the ones with a frecuency below 50Hz). In addition, its generalized mass and stiffness matrices have been calculated.

After describing the flutter equation for the K-Method, a flutter analysis with Nastran has been carried out, using the PK method. As a result, the instability boundaries of the wing (flutter and divergence) have been obtained. There was a big difference between the flutter-boundary velocity and divergence velocity. The range of operation is limited by the lowest of these two (flutter in this case).

The suggested structural alteration of the wing, which consisted in changing the rigid joint between wing and pod into a flexible one, was successfully implemented in the model. The stiffness values of the springs used in the flexible union were used as design variables in order to reduce wing vibrations.

An initial requirement of design was to reduce pod vibrations related to those of the wing. However, this report proved that it was not possible. The configuration under which they are minimum is the rigid case.

Nevertheless, wing vibrations could be reduced by properly tuning the spring stiffness based on the *mass damper* concept. By doing so, flutter-instability velocity could be increased.

A second requirement was to uncouple motion between wing and pod, which has also been achieved.

All together, two different approaches were made in order to correctly set the spring stiffness. Both have shown very good results; the first one increased flutter velocity by 56%, while the other makes flutter to disappear.

Hence, the modified wing range of operation is no longer limited by flutter, as the most restrictive speed is the one for which divergence appears, on which flexible joining has no effect. If the design goal was to increase this range, the divergence speed should be increased.

A way to do this without altering the structure, is by choosing a material with an higher Young's module. The ultimate configuration will be able to fly at higher speeds and lower altitudes than the initial one. These changes could make the wing more valuable to potential customers as it could be used in a more extended flight envelope, turning it into a more versatile wing.

# Chapter 9

# Appendix

9.1 Bdf file for flutter analysis of rigid joint configuration

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      $ ----- Executive Control Deck
                                                                     _____
                               MSC.NASTRAN FLUTTER ANALYSIS
      ID
                               145 Flutter Solution
      SOL
      TIME
                              5000
14
      $ -
           ----- Executive Control Deck
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16
      CEND
      $ ----- Case Control Deck -----
                           = FLUTTER ANALYSIS
= (SOL145)
      TITLE
      SUBTITLE
23
      ECHO
                               = NONE
24
      SEALL
                               = ALL
                               = 999
      SPC
                                           Real Eigenvalue Method Selection
      METHOD
                              = 200 <del><</del>
= 300 <del><</del>
26
27
      METHOD
FMETHOD
                                           DISPLACEMENT
      RESVEC
                               = NO
29
                               = ALL
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      PARAM
                PRTMAXIM YES
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38
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      $ MATERIAL QUE USA PARA LAS BARRAS(PROD) Y PARA LAS CHAPAS O REVESTIMIENTO (PSHELL)
      $...1...|..2...|..3...|..4...|..5...|...6...|...7...|...8...|...9...|..10...
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        2.1336
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        2:1330
        6:2484
        0

        $ CREO
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        BARRAS RIGIDAS
        RBAR
        3001
        20001
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        123456

        RBAR
        3002
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        123456
        RBAR
        3003
        20001
        20004
        123456

49
      $ GRIDS QUE FORMAN EL ALA, A PARTIR DE LOS CUALES SE DEFINEN LOS CROD Y CQUAD4
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74	GRID	10205	1.2192	1.2192	<b>-</b> .0508			
75	GRID	10300	0.	1.8288	.0508			
76	GRID	10301	0.6096	1.8288	.0508			
77	GRID	10302	1.2192	1.8288	.0508			
78	GRID	10303	0.	1.8288	<del>-</del> .0508			
79	GRID	10304	0.6096	1.8288	<del>-</del> .0508			
80	GRID	10305	1.2192	1.8288	<del>-</del> .0508			
81	GRID	10400	0.	2.4384	.0508			
82	GRID	10401	0.6096	2.4384	.0508			
83	GRID	10402	1.2192	2.4384	.0508			
84	GRID	10403	Ο.	2.4384	<b>-</b> .0508			
85	GRID	10404	0.6096	2.4384	<mark>-</mark> .0508			
86	GRID	10405	1.2192	2.4384	<b>-</b> .0508			
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88	GRID	10501	0.6096	3.048	.0508			
89	GRID	10502	1.2192	3.048	.0508			
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91	GRID	10504	0.6096	3.048	0508			
92	GRID	10505	1.2192	3.048	<b>-</b> .0508			
93	GRID	10600	Ο.	3.6576	.0508			
94	GRID	10601	0.6096	3.6576	.0508			
95	GRID	10602	1.2192	3.6576	.0508			
96	GRID	10603	0.	3.6576	0508			
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115	GRID	10904	0.6096	5 4864	- 0508			
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118	GRID	11001	0.6096	6 096	.0508			
119	GRID	11002	1 2192	6 096	0508			
120	GRID	11002	0	6 096	- 0508			
121	CRID	11003	0.6096	6 096	- 0508			
122	GRID	11005	1 2192	6 096	- 0508			
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174	SPC	(	999	10103	4
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176	SPC	(	999	10103	6
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180	SPC	(	999	10105	4
101	CDC	(	200	10105	E
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182	SPC	(	999	10105	6
100	CDC	(	200	10200	4
TOD	SPC	-	999	10200	4
184	SPC	0	999	10200	5
105	CDC	(	200	10200	C
TOD	SPC	-	222	10200	0
186	SPC	0	999	10201	4
107	CDC	(	200	10201	Б
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188	SPC	0	999	10201	6
100	CDC	(	200	10202	4
TOD	DEC		222	TOZOZ	4
190	SPC	0	999	10202	5
101	CDC	(	200	10202	6
1 7 1	DEC		222	TOZOZ	0
192	SPC	0	999	10203	4
103	CDC	(	200	10203	5
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222		-		10005	
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202	0.00	-	200	10200	-
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207	SPC	(	999	10302	4
200	<b>GDC</b>	-	200	10202	F
208	SPU		229	TU302	5
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227	SPC	999	10402	6
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231	SPC	999	10404	4
232	SPC	999	10404	5
2.52	010		10101	5
233	SPC	999	10404	6
234	SPC	999	10405	4
0.05	000	0.00	10405	-
235	SPC	999	10405	5
236	SPC	999	10405	6
007	CDC	000	10500	А
237	SEC	555	10300	4
238	SPC	999	10500	5
239	SPC	999	10500	6
0.10	010		10500	
240	SPC	999	10501	4
241	SPC	999	10501	5
2 1 1	010		10501	
242	SPC	999	10501	6
2.4.3	SPC	999	10502	4
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244	SPC	999	10502	C
245	SPC	999	10502	6
216	CDC	000	10502	4
240	SPC	999	10202	4
247	SPC	999	10503	5
2/18	SDC	999	10503	6
240	SIC	,,,,	10505	0
249	SPC	999	10504	4
250	SPC	999	10504	5
200	220	000	10501	6
251	SPC	999	10504	ь
252	SPC	999	10505	4
050	000	000	10505	-
200	SPC	999	10202	5
254	SPC	999	10505	6
255	CDC	000	10600	А
233	SPC	222	10000	4
256	SPC	999	10600	5
257	SPC	999	10600	6
2.37	SEC		10000	0
258	SPC	999	10601	4
259	SPC	999	10601	5
200	apa	000	10001	ć
260	SPC	999	TUQUI	0
261	SPC	999	10602	4
262	<b>RDC</b>	000	10602	5
202	SIC	,,,,	10002	5
263	SPC	999	10602	6
264	SPC	999	10603	4
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ZOD	SPU	333	LU0U3	C
266	SPC	999	10603	6
267	SPC	999	10604	Л
201	DIC	222	10004	7
268	SPC	999	10604	5
269	SPC	999	10604	6
270	CDC	000	10605	л
270	SPU	999	CUQUI	4
271	SPC	999	10605	5
272	SPC	000	10605	6
616	DIC .	229	10000	
273	SPC	999	10700	4
274	SPC	999	10700	5
075	CDC	0.000	10700	~
275	SPU	999	T0/00	ь
276	SPC	999	10701	4
277	SPC	0 0 0	10701	5
211	DEC		TOIOT	
278	SPC	999	10701	6
279	SPC	999	10702	4
200	220	000	10700	-
28U	SPC	999	T0/02	5
281	SPC	999	10702	6
202	e D C	000	10703	-
202	SPU	222	T0102	4
283	SPC	999	10703	5
287	SPC	999	10703	6
204	SEC	222	T0102	0
285	SPC	999	10704	4
286	SPC	999	10704	5
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Z8 /	SPC	999	10/04	6
288	SPC	999	10705	4

289	SPC	999	10705	5				
290	SPC	999	10705	6				
291	SPC	999	10800	4				
292	SPC	999	10800	5				
202	SPC	000	10000	c				
233	SPC	999	10000	0				
294	SPC	999	10801	4				
295	SPC	999	10801	5				
296	SPC	999	10801	6				
297	SPC	999	10802	4				
298	SPC	999	10802	5				
299	SPC	999	10802	6				
300	SPC	999	10803	Â				
301	SPC	999	10003	т С				
202	SFC	000	10000	5				
302	SPC	999	10803	6				
303	SPC	999	10804	4				
304	SPC	999	10804	5				
305	SPC	999	10804	6				
306	SPC	999	10805	4				
307	SPC	999	10805	5				
308	SPC	999	10805	6				
309	SPC	999	10900	4				
310	SPC	000	10000	5				
211	SPC	999	10000	S C				
SIL	SPC	999	10900	0				
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313	SPC	999	10901	5				
314	SPC	999	10901	6				
315	SPC	999	10902	4				
316	SPC	999	10902	5				
317	SPC	999	10902	6				
318	SPC	999	10903	4				
310	SPC	999	10003	5				
220	apo	999	10000	5				
320	SPC	999	10903	0				
321	SPC	999	10904	4				
322	SPC	999	10904	5				
323	SPC	999	10904	6				
324	SPC	999	10905	4				
325	SPC	999	10905	5				
326	SPC	999	10905	6				
327	SPC	999	11000	4				
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333	SPC	999	11002	4				
334	SPC	999	11002	5				
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336	SPC	999	11003	4				
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338	SPC	999	11003	6				
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343	SPC	999	11005	5				
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348	RBE3	2100		20001 123	456 1.0	123 11	000 11001 +6	001
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352	PROD	5	T	2.5000-5				
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354	CROD	100 .	5	10003 10	000			
355	CROD	101 .	5	10004 10	001			
356	CROD	102	5	10005 10	002			
357	CROD	103	5	10103 10	100			
358	CROD	104	- 5	10104 10	101			
350	CROD	105	5	10105 10	102			
360	CROD	105 .	5	10202 10	200			

361	CROD	107	5	10204	10201
362	CROD	108	5	10205	10202
3.63	CROD	109	5	10303	10300
361	CROD	110	5	10304	10201
204	CROD	110	5	10304	10301
365	CROD	TTT	5	10305	10302
366	CROD	112	5	10403	10400
367	CROD	113	5	10404	10401
368	CROD	114	5	10405	10402
260	CROD	116	5	10502	10500
209	CROD	IIJ	5	10505	10500
370	CROD	116	5	10504	10501
371	CROD	117	5	10505	10502
372	CROD	118	5	10603	10600
373	CROD	119	5	10604	10601
274	CROD	120	5	10004	10001
3/4	CROD	120	5	10605	10602
375	CROD	121	5	10703	10700
376	CROD	122	5	10704	10701
377	CROD	123	5	10705	10702
378	CROD	124	5	10803	10800
270	CROD	105	5	10005	10000
379	CROD	125	5	10804	10801
380	CROD	126	5	10805	10802
381	CROD	127	5	10903	10900
382	CROD	128	5	10904	10901
303	CROD	120	5	10005	10002
000	CROD	129	5	11000	10902
384	CROD	130	5	11003	11000
385	CROD	131	5	11004	11001
386	CROD	132	5	11005	11002
387	ŝ				
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388	ət	1			.   5   6   /   8   9   10
389	PROD	6	1	2.5000-3	3
390	\$				
391	CROD	133	6	10000	10001
392	CROD	134	6	10001	10002
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393	CROD	135	6	10003	10004
394	CROD	136	6	10004	10005
395	CROD	137	6	10100	10101
396	CROD	138	6	10101	10102
307	CROD	130	é	10103	10104
221	CROD	1.1.9	0	10105	10104
398	CROD	140	6	10104	10105
399	CROD	141	6	10200	10201
400	CROD	142	6	10201	10202
401	CROD	143	6	10203	10204
102	CROD	144	6	10204	10205
402	CROD	145	ć	10204	10205
403	CROD	145	6	10300	10301
404	CROD	146	6	10301	10302
405	CROD	147	6	10303	10304
406	CROD	148	6	10304	10305
407	CROD	1/19	6	10400	10401
407	CROD	140	0	10400	10401
408	CROD	150	0	10401	10402
409	CROD	151	6	10403	10404
410	CROD	152	6	10404	10405
411	CROD	153	6	10500	10501
412	CROD	154	6	10500	10502
112	CROD	155	Ē	10502	10504
410	CROD	150	U C	T0000	10504
$4 \pm 4$	CROD	т20	6	10504	COCOT
415	CROD	157	6	10600	10601
416	CROD	158	6	10601	10602
417	CROD	159	6	10603	10604
418	CROD	160	6	10604	10605
110	CROD	161	6	10700	10701
419	CRUD	101	o C	T0/00	10701
420	CROD	162	6	10701	10702
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422	CROD	163	6	10703	10704
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s		-	2.0000 0	
CROD	177	7	10000	10100
CROD	178	7	10003	10103
CROD	179	7	10100	10200
CROD	180	7	10103	10203
CROD	181	7	10200	10300
CROD	182	7	10203	10303
CROD	183	7	10300	10400
CROD	184	7	10303	10403
CROD	185	7	10400	10500
CROD	186	7	10403	10503
CROD	187	7	10500	10600
CROD	188	7	10503	10603
CROD	189	7	10600	10700
CROD	190	7	10603	10703
CROD	191	7	10700	10800
CROD	192	7	10703	10803
CROD	193	7	10800	10900
CROD	194	7	10803	10903
CROD	195	7	10900	11000
CROD	196	7	10903	11003
CROD	197	7	10002	10102
CROD	198	7	10005	10105
CROD	199	7	10102	10202
CROD	200	7	10105	10205
CROD	201	7	10202	10302
CROD	202	7	10202	10305
CROD	203	7	10200	10402
CROD	203	7	10305	10405
CROD	205	7	10402	10502
CROD	206	7	10405	10505
CROD	207	7	10502	10602
CROD	208	7	10505	10605
CROD	209	7	10602	10702
CROD	210	7	10605	10705
CROD	211	7	10702	10802
CROD	212	7	10705	10805
CROD	213	7	10802	10902
CROD	213	7	10805	10905
CROD	215	7	10902	11002
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CROD	217	8	10001	10101
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CROD	210	8	10101	10201
CROD	220	0 Q	10104	10204
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CRUD	220	0	10401	10501
CRUD	220	Ö	10501	10601
CRUD	227	0	10501	10604
CROD	228	ъ С	10504	10701
CROD	229	۲ ۵	TOPOT	
CROD	230	8	10604	10001
CROD	231	8	10701	10801
CROD	232	8	10704	10804
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S S DEF	INE EL	ESPESOR D	E LA CHAPA	0.0025		
) FOHEL 1 ¢		T	.002500	U		
P COULD		1	10000	10001	10101	10100
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) CQUAD	4 2	1	10001	10002	10102	10101
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CQUAD	4 4	1	10101	10102	10202	10201
2 COUAD	4 5	1	10200	10201	10301	10300
	4 6	1	10201	10202	10302	10301
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5 CQUAD	4 9	1	10400	10401	10501	10500
CQUAD	4 10	1	10401	10402	10502	10501
COUAD	4 11	1	10500	10501	10601	10600
	12	1	10501	10502	10602	10601
	1 12	1	10600	10601	10701	10700
CQUAD	4 IJ	1	10000	10001	10701	10700
. CQUAD	4 14	1	10601	10602	10702	10/01
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CQUAD	4 17	1	10800	10801	10901	10900
COUAD	4 18	1	10801	10802	10902	10901
COULD	1 10	1	10000	10001	11001	11000
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CQUAD	4 20	1	10001	T0305	10102	10102
CQUAD	4 21	1	10003	10004	10104	10103
) CQUAD	4 22	1	10004	10005	10105	10104
) CQUAD	4 23	1	10103	10104	10204	10203
COUAD	4 2.4	1	10104	10105	10205	10204
	1 25	1	10203	10204	10304	10303
	4 20	1	10205	10204	10205	10204
S CQUAD	4 26	1	10204	10205	10305	10304
E CQUAD	4 27	1	10303	10304	10404	10403
S CQUAD	4 28	1	10304	10305	10405	10404
S CQUAD	4 29	1	10403	10404	10504	10503
COUAD	4 30	1	10404	10405	10505	10504
	4 31	1	10503	10504	10604	10603
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CQUAD	4 32	1	10504	10505	10605	10604
) CQUAD	14 33	T	10603	10604	10/04	10703
. CQUAD	4 34	1	10604	10605	10705	10704
2 CQUAD	4 35	1	10703	10704	10804	10803
COUAD	4 36	1	10704	10705	10805	10804
	4 37	1	10803	10804	10904	10903
COUND	1 20	1	10003	10004	10005	10904
CQUAD	4 30	1	10804	10805	10905	10904
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CQUAD	4 43	2	10203	10200	10300	10303
COUAD	4 44	2	10300	10400	10403	10303
COULD	4 45	2	10400	10500	10503	10403
CQUAD	- 40 A	4	10400	10600	10600	10502
CQUAD	4 46	2	10200	T0000	T0003	T0203
CQUAD	4 47	2	10600	10700	10703	10603
) CQUAD	4 48	2	10700	10800	10803	10703
, COLLAD	4 49	2	10800	10900	10903	10803
COULD	A 50	2	10000	11000	11003	10903
. CQUAD	- 50	4	10000	10100	10105	10005
CQUAD	4 51	2	10002	10102	10105	10005
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COLLED	4 54	2	10302	10402	10405	10305
CQUAD	- J4 M EF	2	10400	10502	10505	10405
CQUAD	- 55	2	10402	10502	10202	10505
CQUAD	4 56	2	10502	T0605	10605	T0202
CQUAD	4 57	2	10602	10702	10705	10605
COUAD	4 58	2	10702	10802	10805	10705
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577	CQUAD4	62	3	10104	10101	10201	10204			
578	COUAD4	63	3	10204	10201	10301	10304			
579	COUNDA	64	3	10304	10301	10401	10404			
575	CQUAD4	04	2	10404	10401	10501	10101			
000	CQUAD4	65	3	10404	10401	10501	10504			
281	CQUAD4	66	3	10504	10501	10601	10604			
582	CQUAD4	67	3	10604	10601	10701	10704			
583	CQUAD4	68	3	10704	10701	10801	10804			
584	COUAD4	69	3	10804	10801	10901	10904			
585	COUADA	70	° 2	10904	10901	11001	11004			
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587	Ş1	•   • • • 2 •		•••	5	1	•   • • • / • • •	18	1	
588	PSHELL	4	1	.017500						
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590	COUAD4	71	4	10003	10000	10001	10004			
591	COUAD4	72	4	10004	10001	10002	10005			
502	COUNDA	72	1	10103	10100	10101	10104			
592	CQUAD4	13	4	10105	10100	10101	10104			
593	CQUAD4	74	4	10104	TOTOT	10102	10105			
594	CQUAD4	75	4	10203	10200	10201	10204			
595	CQUAD4	76	4	10204	10201	10202	10205			
596	CQUAD4	77	4	10303	10300	10301	10304			
597	COUAD4	78	4	10304	10301	10302	10305			
598	COUADA	79	4	10403	10400	10401	10404			
500	COULDA	00	4	10403	10400	10401	10405			
233	CQUAD4	00	4	10404	10401	10402	10405			
600	CQUAD4	81	4	10503	10500	10501	10504			
601	CQUAD4	82	4	10504	10501	10502	10505			
602	CQUAD4	83	4	10603	10600	10601	10604			
603	COUAD4	84	4	10604	10601	10602	10605			
604	COUADA	85	4	10703	10700	10701	10704			
605	COUND4	00	4	10704	10701	10702	10705			
005	CQUAD4	00	4	10704	10701	10702	10705			
606	CQUAD4	87	4	10803	10800	10801	10804			
607	CQUAD4	88	4	10804	10801	10802	10805			
608	CQUAD4	89	4	10903	10900	10901	10904			
609	COUAD4	90	4	10904	10901	10902	10905			
61.0	COUAD4	91	4	11003	11000	11001	11004			
C 1 1	COULDA									
6		0.2	4	11004	11001	11002	11005			
611	CQUAD4	92	4	11004	11001	11002	11005			
611 612	CQUAD4	92	4	11004	11001	11002	11005			
611 612 613	\$	92	4	11004	11001	11002	11005			
611 612 613 614	\$ \$1	92	4	11004	11001	11002	11005 . 7	8	9	10
611 612 613 614 615	\$ \$1 \$ MASAS	92 . 2. PUNTUA	4  3. LES DEL 1	11004 4 BORDE DE 2	11001 . 5 ATAQUE DE	11002  6 L ALA	11005 . 7	8	9	10
611 612 613 614 615 616	\$1 \$ MASAS CONM2	92 . 2. PUNTUF 1000	4  3. LES DEL 1 10000	11004 4 Borde de 2	11001 . 5 ATAQUE DE 14.33851	11002  6 L ALA	11005 . 7	8	9	10
611 612 613 614 615 616 617	\$ \$1 \$ MASAS CONM2 CONM2	92 . 2. PUNTUF 1000 1001	4 	11004 4 Borde de 2	11001 . 5 ATAQUE DE 14.33851 14.33851	11002  6 L ALA	11005 . 7	8	9	10
611 612 613 614 615 616 617 618	\$ \$1 \$ MASAS CONM2 CONM2	92 . 2. PUNTUA 1000 1001 1002	4 	11004  4 BORDE DE 2	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702	11002  6 L ALA	11005 . 7	8	9	10
611 612 613 614 615 616 617 618	\$1 \$ MASAS CONM2 CONM2 CONM2	92 . 2. PUNTUF 1000 1001 1002	4 	11004  4 Borde de <i>i</i>	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702	11002  6 L ALA	11005 . 7	8	9	10
611 612 613 614 615 616 617 618 619	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2	92 . 2. PUNTUF 1000 1001 1002 1003	4 	11004  4 BORDE DE 2	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.67702	11002  6 L ALA	11005	8	9	10
611 612 613 614 615 616 617 618 619 620	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2	92 . 2. PUNTUF 1000 1001 1002 1003 1004	4 	11004  4 BORDE DE 2	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.67702 28.67702	11002  6 L ALA	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 . 2. PUNTUF 1000 1001 1002 1003 1004 1005	4 	11004 4 BORDE DE 2	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.67702 28.67702 28.67702	11002  6 L ALA	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 . 2. PUNTUF 1000 1001 1002 1003 1004 1005 1006	4 	11004  4 BORDE DE 2	11001 .I5 ATAQUE DE 14.33851 14.33851 28.67702 28.67702 28.67702 28.67702	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007	4 	11004	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624	\$ \$1. \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008	4 	11004 4 BORDE DE 2	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625	\$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 . 2. PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009	4 	11004	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009	4 	11004  4 BORDE DE 2	11001 .I5 ATAQUE DE 14.33851 14.33851 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1011	4 	11004	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.6770	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 626	\$ \$1. \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011	4 	11004	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.77702 28.77702 28.777702 28.77772 28.7777777772 28.77777777	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628	\$ \$1 \$ MASAS CONM2 CO	92 PUNTUP 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1011 1012	4 	11004  4 BORDE DE 2	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013	4 	11004	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702 28.67702	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 624 625 626 627 628 629 630	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014	4 	11004	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.6770	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631	\$ \$1 \$ MASAS CONM2 C	92 PUNTUP 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1011 1012 1013 1014 1015	4 	11004	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.6770	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015	4 	11004	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.6770	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 624 625 626 627 628 629 630 631 632	\$ \$1 \$ MASAS CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2 CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1017	4 	11004	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.6770	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 634	\$ \$1 \$ MASAS CONM2 CO	92 PUNTUF 1000 1001 1002 1003 1004 1005 1016 1015 1016 1017 1018	4 	11004	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.6770	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634	\$ \$1 \$ MASAS CONM2 CO	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018	4 	11004	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.77702 28.777702 28.77772 28.77772 28.77772 28.77772 28.777	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635	\$ \$1 \$ MASAS CONM2 C	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019	4 	11004	11001 .   5 ATAQUE DE 14 . 33851 14 . 33851 28 . 67702 28 .	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636	\$ \$1 \$ MASAS CONM2 C	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1007 1008 1007 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020	4 	11004	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.6770	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637	\$ \$1 \$ MASAS CONM2 CO	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1020 1021	4 	11004	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.6770	11002	11005	8	9	10
611 612 613 614 615 616 617 618 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638	\$ \$1 \$ MASAS CONM2 CO	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 PUNTUF PUNTUF	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 .   5 ATAQUE DE 14. 33851 14. 33851 28. 67702 28. 677	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639	\$ \$1 \$ MASAS CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1007 1008 1007 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 PUNTUF 1100	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.7702 28.67702 28.7702 28.67702	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640	\$ \$1 \$ MASAS CONM2 CO	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 PUNTUF 1100 1101	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.7702 28.77	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 633 634 635 636 637 638 639 641	\$ \$1 \$ MASAS CONM2 CO	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1021 PUNTUF 1100 1101 1102	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.7702 2	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 622 623 624 625 626 627 628 630 631 632 633 634 635 636 637 638 637 638 639 640 641 641	\$ \$1 \$ MASAS CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 PUNTUF 1100 1101 1102	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 .15 ATAQUE DE 14.33851 14.33851 28.67702 28.6770	11002	11005	8	9	10
611         612         613         614         615         616         617         618         619         620         621         622         623         624         625         626         627         628         629         630         631         632         633         634         635         636         637         638         640         641         642	\$ \$1 \$ MASAS CONM2 CO	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 PUNTUF 1100 1021 1022 1033 1044 1055 1066 1077 1088 1099 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1010 1011 1012 1013 1014 1015 1016 1015 1016 1017 1018 1017 1018 1017 1018 1017 1018 1019 1017 1018 1017 1018 1019 1019 1010 1011 1012 1018 1019 1019 1010 1011 1012 1013 1016 1017 1018 1019 1018 1019 1020 1011 1012 1013 1016 1017 1018 1019 1020 1019 1010 1011 1012 1013 1016 1017 1018 1019 1020 1020 1011 1012 1013 1016 1017 1018 1012 1020 1021 1018 1020 1021 1020 1021 1018 1020 1021 1020 1021 1020 1021 1020 1021 1020 1021 1020 1020 1021 1020	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.7702 28.	11002	11005	8	9	10
611         612         613         614         615         616         617         618         619         620         621         622         623         624         625         626         627         633         634         635         636         637         638         639         640         642         643	\$ \$1 \$ MASAS CONM2 CO	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 PUNTUF 1100 1001 1102 1103 1104	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.7702 28	11002	11005	8	9	10
611 612 613 614 615 617 618 619 622 623 624 625 626 627 628 626 631 632 633 634 635 636 637 638 635 636 637 638 639 640 641 642 643 644	\$ \$1 \$ MASAS CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1007 1008 1007 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 PUNTUF 1100 1101 1102 1103 1104	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 .15 ATAQUE DE 14.33851 14.33851 14.33851 28.67702 57.56127 57.56127 57.56127	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 626 631 632 633 634 635 636 637 638 635 636 637 638 634 635 636 637 638 634 635 636 637 638 634 635 636 637 638 634 635 636 637 638 634 635 636 637 638 634 635 636 637 638 634 635 636 637 638 634 641 642 643 645	\$ \$ \$ \$ \$ \$ MASAS CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 PUNTUF 1100 1102 1103 1104 1105 1106	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 . 5 ATAQUE DE 14.33851 14.33851 28.67702 28.7702 28.7702 28.7702 28.7702 28.7702 28.67702 28.67702 57.56127 57.56127 57.56127	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 624 625 626 627 628 629 631 632 633 634 635 636 637 638 639 641 642 643 6445 646	\$ \$1 \$ MASAS CONM2 C	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1106 1107 1105 1106	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 	11002	11005	8	9	10
611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 640 641 642 643 644 645 647 647 647 647 647 647 648 647 648 647 648 647 648 647 648 647 648 647 648 648 648 648 648 648 648 648	\$ \$ \$ MASAS CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1007 1008 1007 1010 1011 1012 1013 1014 1015 1016 1017 1018 1020 1020 1021 PUNTUF 1102 1103 1104 1105 1106 1107 1108	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 .15 ATAQUE DE 14.33851 14.33851 14.33851 28.67702 57.56127 57.5612	11002	11005	8	9	10
	\$ \$1 \$ MASAS CONM2	92 PUNTUF 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 PUNTUF 1100 1102 1103 1104 1105 1106 1107 1108	4 	11004 4 BORDE DE 2 EJE MEDIO	11001 .15 ATAQUE DE 14.33851 14.33851 14.33851 28.67702 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127 57.56127	11002	11005	8	9	10

649	00000	1110	10501		ED E C10						
CEO	CONM2	1110	10501		57.5612	. /					
000	CONM2	1110	10504		57.5012	. /					
CE O	CONM2	1112	10601		57.5012	. /					
002	CONM2	1114	10701		57.5012	. /					
000	CONM2	1115	10701		57.5012	. /					
004	CONM2	1110	10001		57.5012	. /					
000	CONM2	1117	10001		57.5012	. /					
000	CONM2	1110	10004		57.5012	. /					
007	CONM2	1110	10901		57.5012	. /					
000	CONM2	1119	11001		20.7007	. / 					
659	CONM2	1120	11001		28.7806	)4 `4					
000	CONMZ		TIUU4		28./800	94					
001	\$ MASAS	PUNTUAL	LS DEL	BORDE DE :	SALIDA L	JEL ALA					
662	CONM2	1200	10002		38.9642	:6					
663	CONM2	1201	10005		38.9642	6					
664	CONM2	1202	10102		77.9285	2					
665	CONM2	1203	10105		11.9285	2					
666	CONM2	1204	10202		77.9285	2					
667	CONM2	1205	10205		77.9285	2					
668	CONM2	1206	10302		77.9285	2					
669	CONM2	1207	10305		77.9285	2					
670	CONM2	1208	10402		77.9285	2					
671	CONM2	1209	10405		77.9285	2					
672	CONM2	1210	10502		77.9285	2					
673	CONM2	1211	10505		77.9285	2					
674	CONM2	1212	10602		77.9285	2					
675	CONM2	1213	10605		77.9285	2					
676	CONM2	1214	10702		77.9285	2					
677	CONM2	1215	10705		77.9285	2					
678	CONM2	1216	10802		77.9285	2					
679	CONM2	1217	10805		77.9285	2					
680	CONM2	1218	10902		77.9285	2					
681	CONM2	1219	10905		77.9285	2					
682	CONM2	1220	11002		38.9642	26					
683	CONM2	1221	11005		38.9642	26					
684											
685											
686	ş1	2	. 3.		.   5	6	7 .	8.	9.		• •
687	CONM2	1300	20002	-1	328.333	360.0762	6.2484	0.0		+1301	
688	+1301	0.0		68.2513	3		0.0				
689	A 1										
690	\$1									1 10	
691 691		. 2	. 3.	4	. 5	. 6	. 7.	8.	9.	10.	•••
	Aerodyna	.   2 mic Panel 1	.   3 . for Double		.   5 eory	. 6	. 7.	8.	9.	10.	
692	Aerodyna	.   2 mic Panel 1	.   3 . for Double	∣ 4 et-Lattice The	.   5 eory	. 6	. 7.	8.			
692 693	Aerodyna CAERO1	.   2 mic Panel 1 101001	.   3 . for Double	et-Lattice The	.   5 eory	6	. 7. <u>101</u>			10. +	
692 693 694	Aerodyna CAERO1 +	.   2 mic Panel 1 101001 -0.6404	. 3. for Double 100000 0.	et-Lattice The	2.5	-0.6404	. 7. <u>101</u> 6.096	8. <u>151</u> 0.0	9. 1 2.5	+	
692 693 694 695	Aerodyna CAERO1 +	.   2 mic Panel 1 101001 -0.6404	. 3. for Double 100000 0.	et-Lattice The	.   5 eory 2 . 5 etry Defini	. 6 -0.6404 tion	. 7. <u>101</u> 6.096	8. <u>151</u> 0.0	1 2.5	10. +	•••
692 693 694 695 696	Aerodyna CAERO1 +	.   2 mic Panel 1 101001 -0.6404	.   3. for Double 100000 0.	Lattice The	2.5 etry Defini	-0.6404 tion	. 7. 101 6.096	151 0.0	9. 1 2.5	+	
692 693 694 695 696 697	Aerodyna CAERO1 + \$1	. 2 mic Panel 1 101001 -0.6404 . 2 100000	.   3. for Double 100000 0. .   3.		.   5 eory 2 . 5 etry Defini	-0.6404 tion	. 7. <u>101</u> 6.096	151 0.0	9. 1 2.5 9.		
692 693 694 695 696 697 698	Aerodyna CAERO1 + \$1 PAERO1	. 2 mic Panel 1 101001 -0.6404 . 2 100000	.   3. for Double 100000 0. .   3.	4 et-Lattice The 0.0 Geome  4	.   5 eory 2 . 5 etry Defini	-0.6404 tion	. 7. <u>101</u> <u>6.096</u> . 7.		1 2.5 	+ +	
692 693 694 695 696 697 698 699	Aerodyna CAERO1 + \$1 PAERO1 \$1	.   2	.   3. for Double 100000 0. .   3. .   3.	4 et-Lattice The 0.0 Geome 4	.   5 eory 2 . 5 etry Defini .   5	-0.6404 tion . 6	. 7. <u>101</u> <u>6.096</u> . 7. . 7.		1 2.5 	<pre> 10. + 10 10.</pre>	•••
692 693 694 695 696 697 698 699 700	Aerodyna CAERO1 + \$1 PAERO1 \$1	.   2	.   3. for Double 100000 0. .   3. .   3.	4         at-Lattice The         0.0         Geoma	2.5 etry Defini .   5	-0.6404 tion . 6	101 6.096 . 7. . 7.		1 2.5 9. 9.		•••
692 693 694 695 696 697 698 699 700 701	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp	.   2         mic Panel :         101001         -0.6404         .   2         100000         .   2         man Divisior	.   3. for Double 100000 0. .   3. .   3. Points	0.0 Geometric Checker	.   5 eory 2 . 5 etry Defini .   5 .   5	-0.6404 tion . 6	. 7. <u>101</u> <u>6.096</u> . 7. . 7.		1 2.5  9.  9.		•••
692 693 694 695 696 697 698 699 700 701 702	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT	Imic Panel           101001           -0.6404	.   3. for Double 100000 0. .   3. .   3. Points 0. 0.	0.0 Geom	2.5 etry Defini .   5 .   5	-0.6404 -0.6404 . 6 . 6 0.15	101 6.096 . 7. . 7. 0.2			10. +  10.  10. +	•••
692 693 694 695 696 697 698 699 700 701 702 702	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT +		.   3. for Double 100000 0. .   3. .   3. 1 Points 0. 0.4 0.4 0.4	0.0 6 0.0 6 6 0.0 6 0.0 0.0 0.0	2.5 etry Defini .   5 0.1 0.5	-0.6404 tion . 6 0.15 0.54	. 7. <u>101</u> <u>6.096</u> . 7. . 7. 0.2 0.58	8. <u>151</u> 0.0  8. 0.25 0.62			•••
692 693 694 695 696 697 698 699 700 701 702 703 704	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT +		.   3. for Double 100000 0. .   3. Points 0. 0.4 0.72 0.2022	0.0 Geoma 	.  5 cory 2.5 etry Defini .  5 0.1 0.5 0.76 0.76	-0.6404 tion . 6 . 6 0.15 0.54 0.78	. 7. <u>101</u> <u>6.096</u> . 7. <u>0.2</u> <u>0.58</u> <u>0.8</u> <u>0.6</u>		9. <u>1</u> 2.5  9.  9. 0.3 0.66 0.84 1.0		•••
692 693 694 695 696 697 698 699 700 701 702 703 704 705	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + +		.   3. for Double 100000 0. .   3. .   3. 1 Points 0. 0.4 0.72 0.88	4           at-Lattice The           0.0           Geoma                    0.05           0.45           0.74           0.9	.  5 cory 2.5 etry Defini .  5 0.1 0.5 0.76 0.92	-0.6404 tion . 6 . 6 0.15 0.54 0.78 0.94	. 7. <u>101</u> <u>6.096</u> . 7. . 7. 0.2 0.58 0.8 0.96		1 2.5 		
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 706	Aerodyna CAERO1 + PAERO1 \$1 List of Sp AEFACT + + + \$1	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 total constraints not solve the solution of the solu	.   3. for Double 100000 0. .   3. .   3. Points 0. 0.4 0.72 0.88 .   3.	4           et-Lattice The           0.0           Geometry                 0.05           0.45           0.74           0.9	.   5 pory 2 . 5 etry Defini .   5 0 . 1 0 . 7 0 . 76 0 . 92 .   5	-0.6404 -0.6404 ilon . 6 0.15 0.54 0.78 0.94 . 6		8. <u>151</u> 0.0  8.  8. 0.25 0.62 0.82 0.98  8.			
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl	.   2	.   3. for Double 100000 0. .   3. .   3. Points 0. 0.4 0.72 0.88 .   3. n Points	0.0 Geom 	.   5 cory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6	. 7. <u>101</u> <u>6.096</u> . 7. <u>0.2</u> <u>0.58</u> <u>0.96</u> . 7.	8. <u>151</u> 0.0  8. 0.25 0.62 0.82 0.98  8.	1 2.5 		
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl	.   2	.   3. for Double 100000 0. .   3. .   3. Points 0. 0.4 0.72 0.88 .   3. on Points	0.0 Geome 0.0 0.0 0.05 0.45 0.74 0.9 4	.   5 ory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6	. 7. <u>101</u> <u>6.096</u> . 7. <u>0.2</u> <u>0.58</u> <u>0.8</u> <u>0.96</u> . 7.	8. <u>151</u> 0.0  8. 0.25 0.62 0.82 0.98  8.			
692 693 694 695 696 697 698 699 700 701 702 703 704 705 705 706 707 708 709	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl AEFACT	.  2 mic Panel 1 101001 -0.6404 .  2 100000 .  2 pan Division 101 0.35 0.7 0.86 .  2 hord Division 151 0.16	.   3. for Double 100000 0. .   3. Points 0. 0.4 0.72 0.88 .   3. on Points 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	14         0.0       Geometric         0.1          0.05       0.45         0.74       0.9         0.1          0.02       0.10	2.5 etry Defini .15 0.1 0.5 0.76 0.92 .15	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6	.  7. 101 6.096 .  7. 0.2 0.58 0.8 0.96 .  7. 0.08				
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl AEFACT +	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 nor Division 101 0.35 0.7 0.86 .   2 nord Division 151 0.14 0.14	.   3. for Double 100000 0. .   3. .   3. 0. 0. 0. 0. 0. 0. 0. 88 .   3. on Points 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	1       4         o.o       Geoma          1       4          1       4         0.05       0.45       0.74         0.9        1       4         0.02       0.18       0.18	.   5 pory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2	-0.6404 -0.6404 ilon . 6 0.15 0.54 0.78 0.94 . 6 0.06 0.22					
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl AEFACT + +	.   2 mic Panel 1 101001 -0.6404 .   2 100000 2 van Divisior 101 0.35 0.7 0.86 .   2 nord Divisio 151 0.14 0.3 	.   3. for Double 100000 0. .   3. .   3. Points 0. 0.4 0.72 0.88 .   3. on Points 0. 0.16 0.32	0.0 Geome 0.0 Geome 0.1 4 0.05 0.45 0.74 0.9   4 0.02 0.18 0.34	.   5 pory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2 0.36 0.2 0.36 0.2 0.36 0.	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6 0.06 0.22 0.38		8. <u>151</u> 0.0  8. 0.25 0.62 0.82 0.98  8. 0.1 0.26 0.45 0.45			
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl AEFACT + + + +	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 an Division 101 0.35 0.7 0.86 .   2 nord Division 151 0.14 0.3 0.54	.   3. for Double 100000 0. .   3. 1 Points 0. 0.4 0.72 0.88 I 3. on Points 0. 0.16 0.32 0.58	0.0 Geome 0.0 0.0 0.05 0.45 0.74 0.9 0.02 0.18 0.34 0.62	.   5 ory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2 0.36 0.36 0.66	-0.6404 tion . 6 0.15 0.54 0.94 . 6 0.94 . 6 0.06 0.22 0.38 0.7	.  7. 101 6.096 .  7. 0.2 0.58 0.96 .  7. 0.08 0.24 0.4 0.72	8. <u>151</u> 0.0  8. 0.25 0.62 0.82 0.98  8. 0.1 0.26 0.45 0.74			
692 693 694 695 696 697 698 699 700 701 702 703 704 705 707 706 707 708 709 710 711 712 713	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl AEFACT + + + +	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 nord Division 151 0.14 0.35 0.54 0.78 0.54	.   3. for Double 100000 0. .   3. 1 Points 0. 0.4 0.72 0.88 .   3. m Points 0. 0.16 0.32 0.58 0.8	14         0.0       Geoma          14         0.05       0.45         0.74       0.9          14         0.02       0.18         0.34       0.62         0.82	.   5 ory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2 0.36 0.66 0.84	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6 0.06 0.22 0.38 0.7 0.86	.  7. 101 6.096 .  7. 0.2 0.58 0.8 0.96 .  7. 0.08 0.24 0.4 0.72 0.88	8. <u>151</u> 0.0  8. 0.25 0.62 0.98  8. 0.1 0.26 0.45 0.74 0.9			
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 712 713 714	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl AEFACT + + + +	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 nord Division 151 0.14 0.3 0.54 0.78 0.94 2	.   3. for Double 100000 0. .   3. Points 0. 0.4 0.72 0.88 .   3. or Points 0. 0.16 0.32 0.58 0.88 0.96	1       4         0.0       Geoma          1       4         0.05       0.45       0.74         0.9        1       4         0.02       0.18       0.34         0.62       0.82       0.98	.   5 pory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2 0.36 0.66 0.84 1.0	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6 0.06 0.22 0.38 0.7 0.86	.  7. 101 6.096 .  7. 0.2 0.58 0.8 0.96 .  7. 0.08 0.24 0.4 0.72 0.88		1 2.5 		
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 712 713 714 715	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + + \$1 AEFACT + + + + + + \$1	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 pan Division 101 0.35 0.7 0.86 .   2 pord Division 151 0.14 0.3 0.54 0.78 0.94 .   2	.   3. for Double 100000 0. .   3. .   3. <b>Points</b> 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	4 et-Lattice The 0.0 Geome  4 0.05 0.45 0.45 0.74 0.9  4 0.02 0.18 0.34 0.34 0.34 0.34 0.34 0.98  4	.   5 pory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2 0.36 0.66 0.84 1.0 .   5	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6 0.06 0.22 0.38 0.7 0.86 . 6					
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl AEFACT + + + \$1 \$1	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 torono Division 101 0.35 0.7 0.86 .   2 tord Division 151 0.14 0.3 0.54 0.78 0.94 .   2	.   3. for Double 100000 0. .   3. .   3. Points 0. 0.4 0.72 0.88 .   3. n Points 0. 0.4 0.72 0.88 .   3. n Points 0. 0.16 0.32 0.58 0.96 .   3.	1       4         0.0       Geome          1       4         0.05       0.45       0.74         0.05       0.45       0.74         0.02       1.8       0.34         0.62       0.82       0.98          1       4	.   5 pory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2 0.36 0.66 0.84 1.0 .   5	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6 0.06 0.22 0.38 0.7 0.86 . 6	.  7. 101 6.096 .  7. 0.2 0.58 0.96 .  7. 0.08 0.24 0.4 0.72 0.88 .  7.				··· ···
692 693 694 695 696 697 698 699 700 701 702 703 704 705 707 708 707 707 708 709 711 712 713 714 715 716 717	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of C AEFACT + + + \$1 Surface 9	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 an Division 101 0.35 0.7 0.86 .   2 nord Division 151 0.14 0.3 0.54 0.78 0.94 .   2 Spline for large	.   3. for Double 100000 0. .   3. .   3. Points 0. 0.4 0.72 0.88 .   3. on Points 0. 0.16 0.32 0.58 0.8 0.96 .   3.	14         0.0       Geome          14         0.05       0.45         0.74       0.9          14         0.02       0.18         0.34       0.62         0.82       0.98          14	.   5 cory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2 0.36 0.66 0.84 1.0 .   5	-0.6404 tion . 6 0.15 0.54 0.94 . 6 0.06 0.22 0.38 0.7 0.86 . 6	.  7. 101 6.096 .  7. 0.2 0.58 0.96 .  7. 0.08 0.24 0.4 0.72 0.88 .  7.				··· ···
692 693 694 695 696 697 698 699 700 701 702 703 704 705 707 708 707 708 709 710 711 712 713 714 715 716 717 718	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + \$1 List of Cl AEFACT + + + \$1	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 nord Division 101 0.35 0.7 0.86 .   2 nord Division 151 0.14 0.3 0.54 0.54 0.78 0.94 .   2 Spline for Ir	.   3. for Double 100000 0. .   3. Points 0. 0.4 0.72 0.88 .   3. on Points 0. 0.16 0.32 0.58 0.8 0.96 .   3. hterpolatir	14         0.0       Geoma          14         0.05       0.45         0.74       0.9          14         0.02       0.18         0.34       0.62         0.98       14	.   5 ory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2 0.36 0.66 0.84 1.0 .   5	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6 0.06 0.22 0.38 0.7 0.86 . 6	.  7. 101 6.096 .  7. 0.2 0.58 0.8 0.96 .  7. 0.08 0.24 0.4 0.72 0.88 .  7.				···
692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 712 713 714 715 716 717 718 712	Aerodyna CAERO1 + \$1 PAERO1 \$1 List of Sp AEFACT + + * * S1 List of Cl AEFACT + + + * S1 Surface S SPLINE1	.   2 mic Panel 1 101001 -0.6404 .   2 100000 .   2 nord Division 101 0.35 0.7 0.86 .   2 nord Division 151 0.14 0.3 0.54 0.78 0.94 .   2 Spline for Ir 150000	.   3. for Double 100000 0. .   3. .   3. <b>Points</b> 0. 0.4 0.72 0.88 .   3. <b>on Points</b> 0. 0.16 0.32 0.58 0.96 .   3. <b>terpolatir</b> 101001	4         0.0       Geome         0.01       Geome          1         0.05       0.45         0.74       0.9          1         0.02       0.18         0.34       0.62         0.98       1         0.98       1         1       4	.   5 pory 2.5 etry Defini .   5 0.1 0.5 0.76 0.92 .   5 0.04 0.2 0.36 0.66 0.84 1.0 .   5 102260	-0.6404 tion . 6 0.15 0.54 0.78 0.94 . 6 0.06 0.22 0.38 0.7 0.86 . 6 111111	.  7. 101 6.096 .  7. 0.2 0.58 0.8 0.96 .  7. 0.08 0.24 0.72 0.88 .  7.				

SET1 + 10201 10202 10300 10301 10302 10400 10401 10402 + + 724 + 10500 10501 10502 10600 10601 10602 10700 10701 + + 10702 10800 10801 10802 10900 10901 10902 11000 ÷ + 11002 List of structural grid points for the spline 728 729 Ś \$ Modal Analysis \$...1...|..2...|..3...|...4...|...5...|...6...|...7...|...8...|...9...|..10... Real Eigenvalue Extraction Method: Lanczos 0.0 50. Frequency range of interest EIGRL 200 MASS Normalize to unit value of the generalized mass 736 Ś 738 \$...1...|..2...|..3...|..4...|..5...|..6...|..7...|..8...|..9...|.10... \$
VELOCITY REFC RHOREF SIMXZ AERO 100. 2.5 1.0 +1 0 739 741 742 Basic parameters for unsteady aerodynamics 743 744 746 747 100 PK Method Pointers to FLFACTs No Looping  $\$\dots 1\dots |\dots 2\dots |\dots 3\dots |\dots 4\dots |\dots 5\dots |\dots 6\dots |\dots 7\dots |\dots 8\dots |\dots 9\dots |\dots 10\dots$ Mach Number - Frequency Table for Aerodynamic Matrix Calculation 754 MKAERO1 0.8 0.001 0.005 0.01 0.02 0.03 0.04 0.05 0.06 + MKAER01 756 0.8 + 0.07 0.08 0.1 0.2 0.3 0.5 0.75 1. 758 \$ MACH 759 \$...1...|...2...|...3...|...4...|...5...|...6...|...7...|...8...|...9...|..10... Mach Numbers for Flutter Analysis 0.800 762 FLFACT 200 0.800 0.800 0.800 0.800 0.800 0.800 + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + 0.800 + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + 0.800 0.800 0.800 + 0.800 0.800 0.800 0.800 0.800 + 767 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + + + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + 0.800 0.800 0.800 0.800 0.800 0.800 + 0.800 0.800 + + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + 0.800 0.800 0.800 + 0.800 0.800 0.800 0.800 0.800 + 774 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + 0.800 + 776 0.800 + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 4 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + + + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + 779 + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + + 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 + 781 0.800 0.800 + 0.800 0.800 0.800 0.800 0.800 0.800 + 0.800 + 0.800 \$ DENSITY 783 784 Density Ratios for Flutter Analysis 785 FLFACT 100 0.0132 0.0136 0.0141 0.0145 0.0150 0.0154 0.0159 + 787 0.0164 0.0169 0.0175 0.0180 0.0186 0.0192 0.0198 0.0204 + + + 0.0210 0.0217 0.0224 0.0231 0.0238 0.0246 0.0254 0.0262 + 0.0297 + 0.0270 0.0279 0.0288 0.0306 0.0316 0.0326 0.0337 790 0.0359 0.0370 0.0382 + 0.0348 0.0395 0.0407 0.0420 0.0434 791 + 0.0448 0.0463 0.0478 0.0493 0.0509 0.0526 0.0543 0.0560 792 0.0579 0.0597 0.0617 0.0637 0.0658 0.0679 0.0702 0.0725

793	+	0.0748	0.0773	0.0798	0.0825	0.0852	0.0880	0.0909	0.0938	+
794	+	0.0968	0.0999	0.1031	0.1064	0.1098	0.1133	0.1170	0.1207	+
795	+	0.1246	0.1286	0.1327	0.1369	0.1413	0.1458	0.1505	0.1553	+
796	+	0.1603	0.1655	0.1708	0.1762	0.1819	0.1877	0.1937	0.1999	+
797	+	0.2063	0.2129	0.2197	0.2268	0.2340	0.2415	0.2493	0.2573	+
798	+	0.2655	0.2740	0.2828	0.2918	0.3012	0.3108	0.3208	0.3311	+
799	+	0.3417	0.3526	0.3639	0.3735	0.3830	0.3928	0.4027	0.4129	+
800	+	0.4232	0.4337	0.4445	0.4554	0.4665	0.4779	0.4894	0.5012	+
801	+	0.5131	0.5253	0.5378	0.5504	0.5633	0.5763	0.5897	0.6032	+
802	+	0.6170	0.6311	0.6453	0.6599	0.6746	0.6897	0.7049	0.7205	+
803	+	0.7363	0.7523	0.7686	0.7852	0.8021	0.8193	0.8367	0.8544	+
804	+	0.8724	0.8907	0.9092	0.9281	0.9473	0.9667	0.9865	1.0066	+
805	+	1.0270	1.0477	1.0687	1.0900	1.1117	1.1337	1.1560	1.1787	+
806	+	1.2017	1.2250							
807	\$									
808	\$VELOCI	TY								
809	Volocitio	Velecities for Eluttor Analysis								
810	Velocities		Analysis							
811	FLFACT	300	242.54	242.44	242.33	242.22	242.12	242.01	241.91	+
812	+	241.80	241.69	241.59	241.48	241.37	241.27	241.16	241.05	+
813	+	240.95	240.84	240.73	240.63	240.52	240.41	240.31	240.20	+
814	+	240.09	239.98	239.88	239.77	239.66	239.55	239.45	239.34	+
815	+	239.23	239.12	239.02	238.91	238.80	238.69	238.59	238.48	+
816	+	238.37	238.26	238.15	238.05	237.94	237.83	237.72	237.61	+
817	+	237.51	237.40	237.29	237.18	237.07	236.96	236.85	236.75	+
818	+	236.64	236.53	236.42	236.31	236.20	236.09	236.09	236.09	+
819	+	236.09	236.09	236.09	236.09	236.09	236.09	236.09	236.09	+
820	+	236.09	236.09	236.09	236.09	236.09	236.09	236.09	236.09	+
821	+	236.09	236.09	236.09	236.09	236.09	236.09	236.09	236.09	+
822	+	236.09	236.09	236.09	236.09	236.09	236.09	236.09	236.09	+
823	+	236.09	236.09	236.09	236.09	236.09	236.09	236.09	236.09	+
824	+	236.09	236.09	236.09	236.80	237.51	238.21	238.91	239.61	+
825	+	240.31	241.00	241.69	242.38	243.07	243.76	244.44	245.13	+
826	+	245.81	246.49	247.17	247.84	248.52	249.19	249.86	250.53	+
827	+	251.19	251.86	252.52	253.18	253.84	254.50	255.16	255.81	+
828	+	256.46	257.11	257.76	258.41	259.06	259.70	260.35	260.99	+
829	+	261.63	262.27	262.90	263.54	264.17	264.80	265.44	266.07	+
830	+	266.69	267.32	267.94	268.57	269.19	269.81	270.43	271.05	+
831	+	271.66	272.28							

\$ ENDDATA

## 9.2 Aerodynamic mesh for flutter analysis

In order to carry out the flutter analysis of the wing, the Doublet-Lattice Method is used to calculate the aerodynamic unsteady forces. This method requires the wing to be divided into panel elements. The aerodynamic mesh of the model is show in Figure 9.1. The mesh has 10 sections along the chord following a cosinus distribution law and sixteen sections along the span following an exponential distribution law.



Figure 9.1: Aerodynamic Mesh.

### 9.3 Matlab-Nastran Interface

#### 9.3.1 Description

An interface has been developed along this project in order to link Matlab and Nastran. This interface allows users to do a modal parametric analysis and a flutter parametric analysis in a user-friendly environment. Matlab is the software in charge of the parametric analysis and Nastran is in charge of the structural-dynamics and aeroelastic simulations.

The interface has been programmed using Matlab and it has the following functions:

- 1. Create .bdf input file for a SOL103 analysis in Nastran of the wing box model for different values of  $k_v$  and  $k_{\theta}$ .
- 2. Create .bdf input file for a SOL145 analysis in Nastran of the wing box model for different values of  $k_v$  and  $k_{\theta}$ , aerodynamic mesh and flight conditions $(M_{\infty},h)$ .
- 3. Execute Nastran by loading a .bdf input file.
- 4. Read .f06 results file from a SOL103 analysis in Nastran and get natural frequencies and displacements of desired nodes of the model.
- 5. Read .f06 results file from a SOL145 analysis in Nastran, plot V-g and V-f diagrams, get the static divergence speed and get the flutter speed of the model.

#### 9.3.2 Interface Schematic

The interface can be described by the following schematic:



Figure 9.2: Interface Functional Schematic

## 9.4 Matlab code used to obtain modal response analysis for a range of $k_v$ and $k_{\theta}$

```
function calculate dynamic response Main
1
2
  k f = logspace (0, 7, 60);
3
  k th=logspace(0,7,60);
4
\mathbf{5}
  frec all modes = zeros(4, length(k f), length(k th));
6
  v20001_allmodes = zeros (4, length (k_f), length (k_th));
                                                                %Vertical
7
      displacements node 2001
  v20005_allmodes = zeros (4, length (k_f), length (k_th));
                                                               %Vertical
8
      displacements node 2005
  th20001 all modes = zeros(4, length(k f), length(k th)); %T wist node
9
       20001
  th20005 all modes = zeros(4, length(k f), length(k th)); %T wist node
10
       20005
  ratio v model = zeros(length(k f), length(k th));
11
  ratio v mode2 = \text{zeros}(\text{length}(k \text{ f}), \text{length}(k \text{ th}));
12
  ratio th model = zeros(length(k f), length(k th));
13
  ratio th mode2 = zeros(length(k f), length(k th));
14
15
  for j=1:length(k th)
16
       for i=1:length(k f)
17
           %Change the value of stiffnesses k f and k th in the bdf
18
               file
            change_bdf(k_f(i),k_th(j));
19
           %Run Nastran with the new bdf file
20
           run Nastran
21
           %Read f06 file to obtain modes frequencies and
22
               eigenvector values
           \%in node 20001(pod) and node 20005 (wing)
23
            [frec, u20001, u20005] = f06 reader(')
^{24}
               modos propios muelles sinPunch editado.f06');
            frec_all_modes(:, i, j) = frec;
25
            v20001 allmodes (:, i, j) = u20001(:, 1);
26
            v20005 allmodes (:, i, j) = u20005 (:, 1);
27
            th20001\_allmodes(:, i, j) = u20001(:, 2);
28
            th20005 allmodes(:, i, j) = u20005(:, 2);
29
       end
30
```

# 9.4. Matlab code used to obtain modal response analysis for a range of $k_v$ and $k_{\theta}$

31 end

```
32
  v_20001_mode1 = zeros(length(k_f), length(k_th));
33
  v 20001 mode1(:,:) = v20001 allmodes(1,:,:);
34
  v 20005 model = \operatorname{zeros}(\operatorname{length}(k f), \operatorname{length}(k th));
35
  v 20005 model(:,:) = v20005 allmodes(1,:,:);
36
  frec mode1(:,:) = zeros(length(k f), length(k th));
37
  frec_mode1(:,:) = frec_all_modes(1,:,:);
38
  frec mode2(:,:) = zeros(length(k f), length(k th));
39
  frec_mode2(:,:) = frec_all_modes(2,:,:);
40
  ratio v model (:,:) = v20001 allmodes (1,:,:) / v20005 allmodes
41
      (1, :, :);
  ratio_v_mode2(:,:) = v20001_allmodes(2,:,:)./v20005_allmodes
42
      (2, :, :);
  ratio the model (:,:) = th20001 allmodes (1,:,:). / th20005 allmodes
43
      (1, :, :);
  ratio_th_mode2(:,:) = th20001_allmodes(2,:,:)./th20005_allmodes
44
      (2, :, :);
45
   figure
46
  \operatorname{mesh}(k_f, k_th, \operatorname{ratio}_v_{mode1}),
47
   set(gca, 'XScale', 'log');
48
   set(gca, 'YScale', 'log');
49
   set(gca, 'ZScale', 'log');
50
   title ('First mode vertical displacements response')
51
   xlabel('k {\theta}(Nm/rad)'), ylabel('k v(N/m)'), zlabel('v {pod}/
52
      v \{wing\}'),
53
   figure
54
  \operatorname{mesh}(k_f, k_th, \operatorname{ratio}_{th_mode2}),
55
   set(gca, 'XScale', 'log');
56
   set(gca, 'YScale', 'log');
57
   set(gca, 'ZScale', 'log');
58
   title('Second mode torsional response')
59
   xlabel('k {\theta}(Nm/rad)'), ylabel('k v(N/m)'), zlabel('\theta {
60
      pod / theta_{wing}'),
61
  figure
62
  \operatorname{mesh}(k \ f, k \ th, frec \ model),
63
   set(gca, 'XScale', 'log');
64
```

```
set(gca, 'YScale', 'log');
65
  title('First mode frequency')
66
  xlabel('k_{\theta}(Nm/rad)'), ylabel('k_v(N/m)'), zlabel('First
67
      mode frequency $\displaystyle(\frac{rad}{s})$', 'interpreter', '
      latex '),
68
  figure
69
  \operatorname{mesh}(k_f, k_th, \operatorname{frec}_{mode2}),
70
  set(gca, 'XScale', 'log');
71
  set(gca, 'YScale', 'log');
72
  title('Second mode frequency')
73
  xlabel('k {\theta}(Nm/rad)'), ylabel('k v(N/m)'), zlabel('Second
74
      mode frequency $\displaystyle(\frac{rad}{s})$', 'interpreter', '
      latex'),
  end
75
76
  function change bdf(k f,k th) %Changes value of stiffnesses k f
77
      and k th in the bdf file
  fileID = fopen ('modos propios muelles sinPunch parte1.bdf', 'r');
78
  A=fscanf(fileID, '%c');
79
  fclose(fileID);
80
  fileID = fopen('modos propios muelles sinPunch parte2.bdf', 'r');
81
  B=fscanf(fileID, '%c');
82
  fclose(fileID);
83
  fileID = fopen('modos_propios_muelles_sinPunch_editado.bdf', 'w');
84
  k f string=num2str(k f, \%.2E);
85
  k th string=num2str(k th, \%.2E);
86
  s_fl = ['CELAS2]
                    2105
                           ', k f string, '20005
                                                                         3 '
                                                      3
                                                                20001
87
      ];
  s_tor = ['CELAS2]
                              ', k th string, '20005
                     2106
                                                        5
                                                                  20001
                                                                           5
88
           '];
89
  fprintf(fileID, \%s \setminus n', A);
90
  fprintf(fileID, \%s n', s_fl);
91
  fprintf(fileID, '%s\n',s_tor);
92
  fprintf(fileID, '%s\n',B);
93
  fclose(fileID);
94
  end
95
96
  function run Nastran
97
```

# 9.4. Matlab code used to obtain modal response analysis for a range of $k_v$ and $k_{\theta}$

```
%Delete previous Nastran results file and order nastran to run a
98
  %new analysis with the new bdf file
99
   delete ( 'C:\Users\Alfonso\Documents\universidad\master\2
100
       Cuatrimestre \ Aeroelasticidad Avanzada \ Trabajo \ Apartado4 \
      modos propios muelles sinPunch editado.f04');
   delete ('C:\Users\Alfonso\Documents\universidad\master\2
101
       Cuatrimestre \ Aeroelasticidad Avanzada \ Trabajo \ Apartado4 \
      modos_propios_muelles_sinPunch_editado.f06');
   delete ('C:\Users\Alfonso\Documents\universidad\master\2
102
      Cuatrimestre \ Aeroelasticidad Avanzada \ Trabajo \ Apartado4 \
      modos propios muelles sinPunch editado.log');
  %Run Nastran
103
   status = system ('C: MSC. Software \land
104
      MSC Nastran and Patran Student Editions 20190 Nastran bin
      nastranw.exe modos propios muelles sinPunch editado.bdf');
  %Gives time to nastran to generate the result files
105
   pause(6)
106
   end
107
108
   function [frec, u20001, u20005] = f06 reader(filename)
109
  A = fileread (filename);
110
   u20005 index = strfind (A, '20005)
                                            G');
111
   u20001 \text{ index} = strfind(A, 20001)
                                            G');
112
   u20005 matrix = zeros(4,6);
113
   u20001 \_ matrix = zeros(4, 6);
114
   for i=1:4
115
       u20005 matrix(i,:) = str2num(A(u20005 index(i)+17:
116
           u20005 \quad index(i) + 105));
       u20001 matrix(i,:) = str2num(A(u20001 index(i)+17:
117
           u20001 \quad index(i)+105));
   end
118
   frequency index = strfind (A, 'STIFFNESS');
119
   frec_matrix = str2num(A((frequency_index(1)+10):(frequency_index)))
120
      (1)+10+121*4)));
   frec = frec matrix(:, 4);
121
   u20001 = u20001 matrix(:,[3,5]);
122
   u20005 = u20005 matrix(:,[3,5]);
123
  end
124
```

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